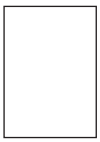
UK-205 Upgrade Kit
INSTALLATION MANUAL

Applied Machine: 951
MFP: Pro 95ppm
Product Code: A4EW

I. Handling Instructions

1. Precautions against static electricity.
   - Keep the security kit in an anti-static bag while transporting it or storing it.
   - When working in places where static electricity tends to accumulate, such as on a carpet, discharge electricity from your body by touching any metallic portion before handling the security kit.
2. Do not touch the contacts on the security kit with your hands, as that may result inpoor conductivity.
3. Do not physically damage the security kit by dropping it, bending it, etc.

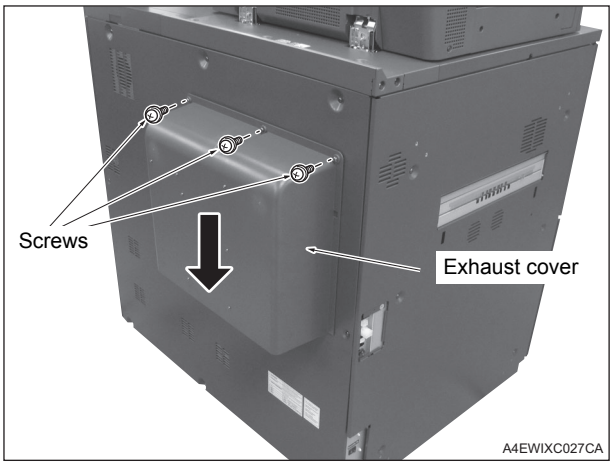
II. Accessory parts

No.	Name	Shape	Q'ty
1.	Upgrade kit	A5A8IXC001CA	1
2.	Installation Manual		1

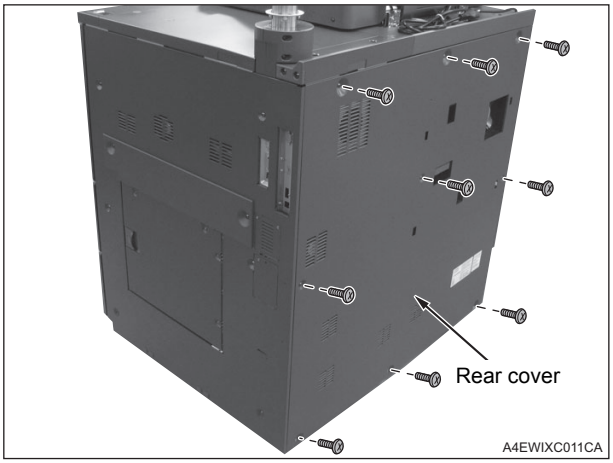
III. Installation procedures

Turn off the machine's sub and main power switches, and unplug the power cord from the outlet.

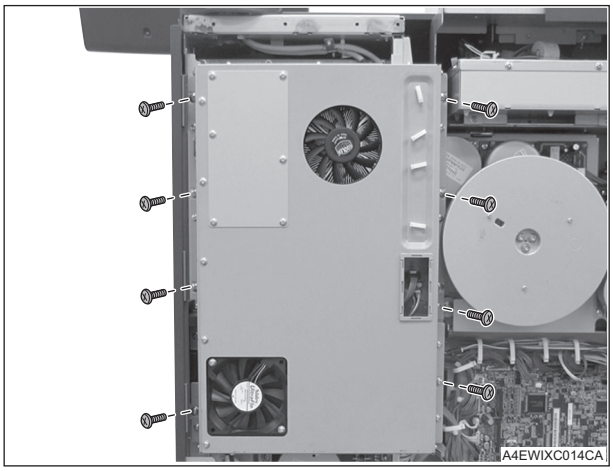
1. Remove the exhaust cover on the rear of the main body. (3 screws)



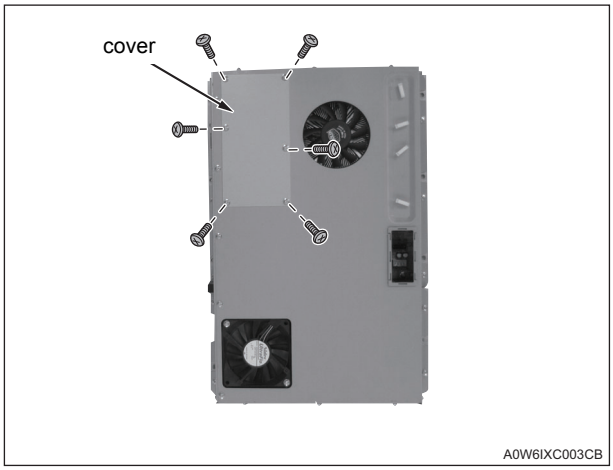
2. Remove the rear cover. (9 screws)



3. Remove the controller. (8 screws)



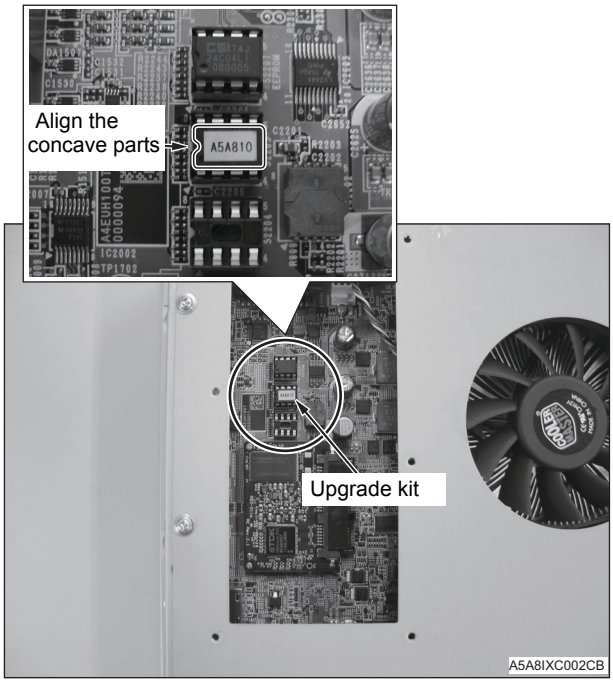
4. Remove the cover from the controller. (6 screws)



5. Install the upgrade kit on the position (center) shown in the picture.

Note:

Align the concave part of the upgrade kit and the concave part of the slot on the controller board when installing the upgrade kit.



6. Reinstall the cover to the controller. (6 screws)
7. Reinstall the controller. (8 screws)
8. Reinstall the rear cover. (9 screws)

IV. ISW (W-ROM) execution

Execute ISW of W-ROM (browser ROM).

Note:

- **Make sure to execute ISW. The firmware has not been set at the factory.**
- **For the setting, refer to [ADJUSTMENT/SETTING] in the service manual.**